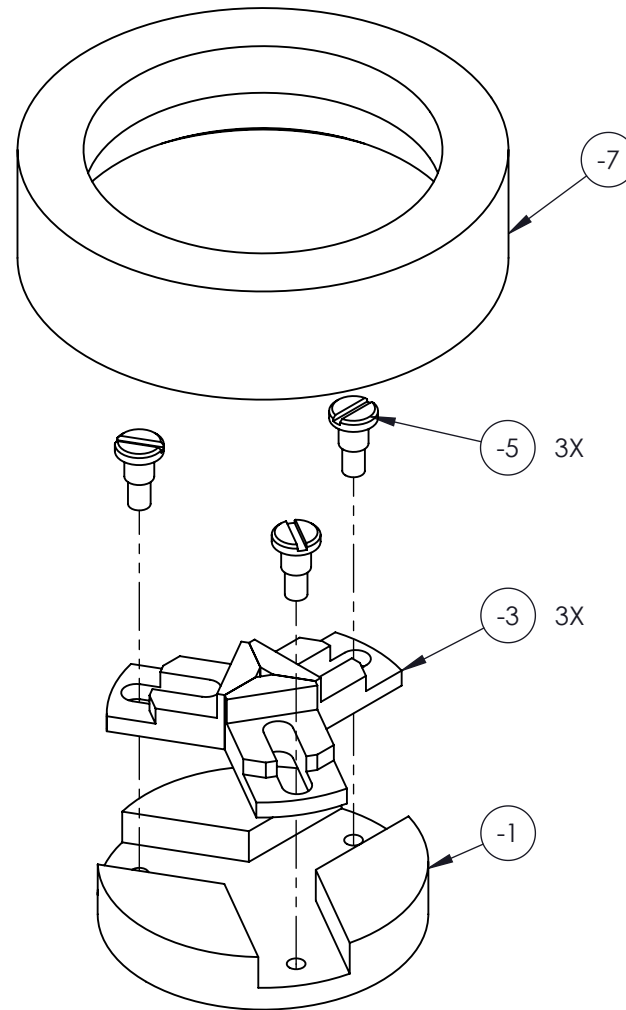



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



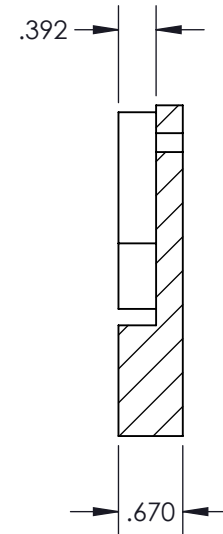
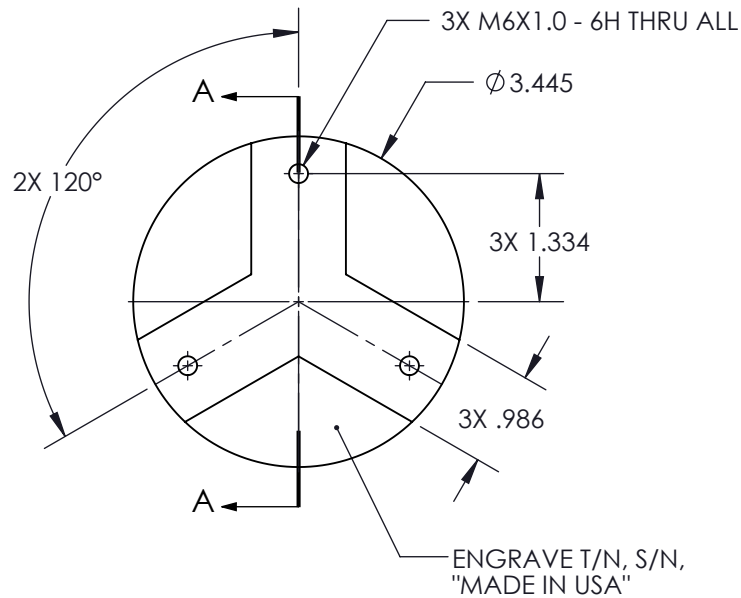
NOTE:
REF. EUROCOPTER T/N:1X53176709.

 RED BARN MACHINE	
TITLE PULLER	
DWG NO. RBE1X53-176-709	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/10/2013
SHEET 1 OF 5	

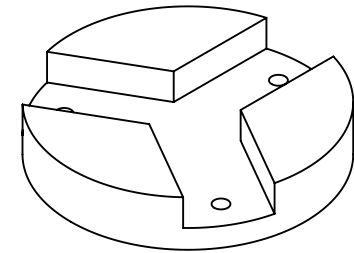
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DISK	SP	Ø3-1/2 X 7/8	2
			-3	3	INSERT	4140	7/8 X 1-1/8 X 1-3/4	3
			-5	3	SHOULDER SCREW	SP	Ø5/8 X 1	4
			-7	1	RING	WHITE DELRIN	Ø6 X 1-1/2	5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

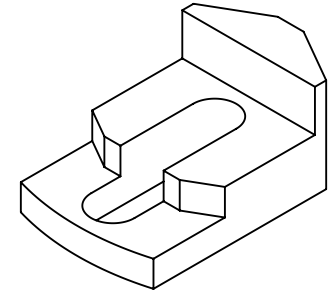
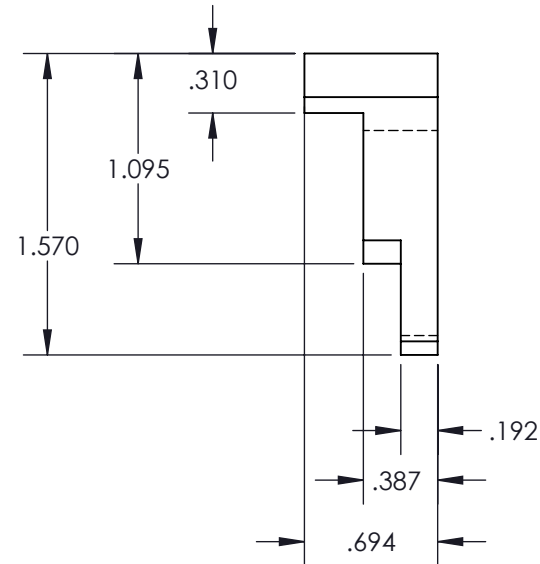
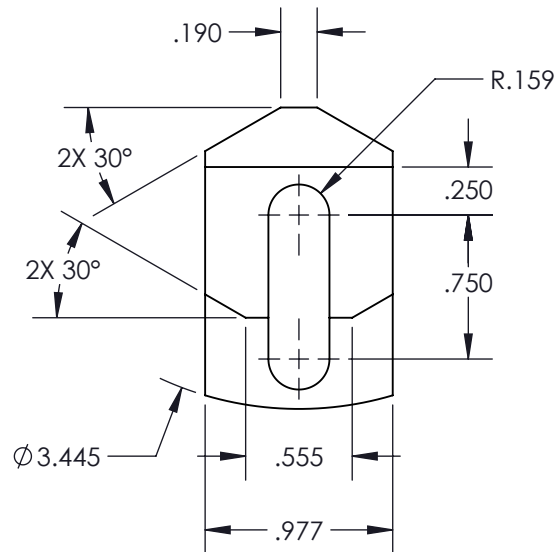


①
DISK

 RED BARN MACHINE			
TITLE PULLER			
DWG NO. RBE1X53-176-709-1			REV
MAT'L SP		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		APPROVED 	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		HEAT TREAT FINISH BLACK OXIDE SPEC	
SCALE 1:2		DATE 6/10/2013	
		SHEET 2 OF 5	


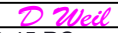
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



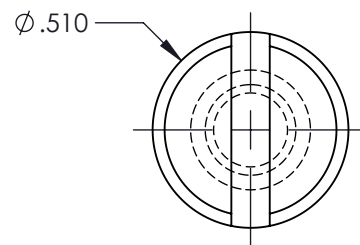
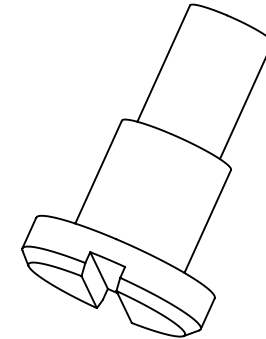
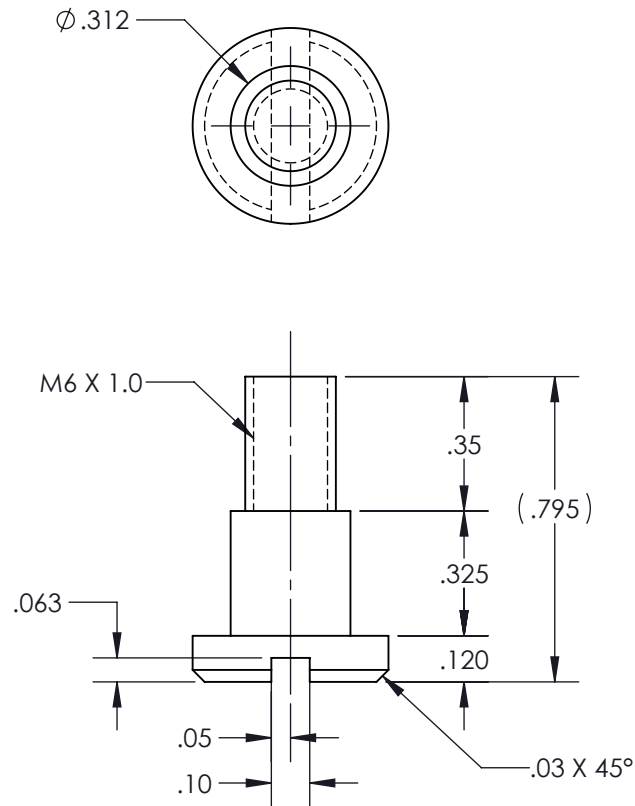
③

INSERT


 RED BARN MACHINE	
TITLE PULLER	
DWG NO. RBE1X53-176-709-3	REV
MAT'L 4140	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT 40-45 RC FINISH BLACK OXIDE SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6/10/2013
SHEET 3 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

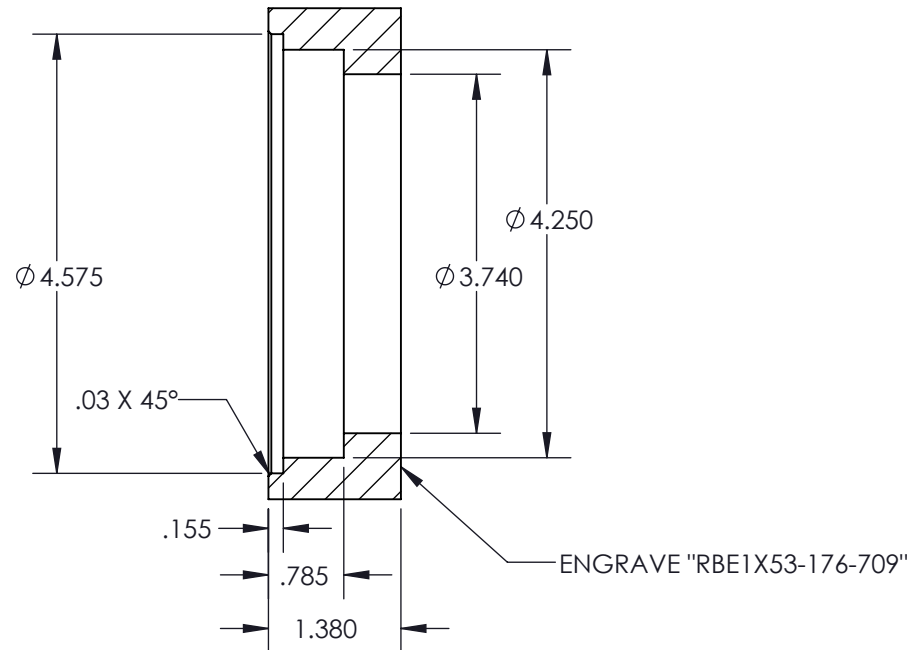
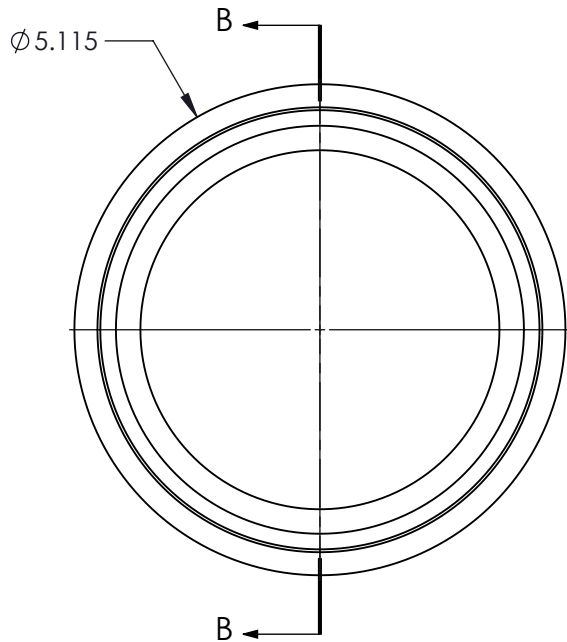


⑤
SHOULDER SCREW


 RED BARN MACHINE			
TITLE PULLER			
DWG NO. RBE1X53-176-709-5			REV
MAT'L SP		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH BLACK OXIDE	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 2:1	DATE 6/10/2013	SHEET 4 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B

 RED BARN MACHINE	
TITLE PULLER	
DWG NO. RBE1X53-176-709-7	REV
MAT'L WHITE DELRIN	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 7/16/2013 SHEET 5 OF 5